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**Fairness in Practice Bulk Material Handling** *Basic Machines and How They Work The Do Over Audio IC Circuits Manual Air Conditioning System Design Machine Shop Trade Secrets Accent On Achievement True Harmony Road to Redemption Airbus A320: An Advanced Systems Guide An Unexpected Affair The Year After You Girl, Taken (An Ella Dark FBI Suspense Thriller—Book 2) Before He Sees (A Mackenzie White Mystery—Book 2) Sun-Kissed (Love In All Seasons Book 1) Fushi no Kami: Rebuilding Civilization Starts With a Village Volume 4 The Myths of Argentine History Black Bounds As We Are The Stud Next Door The Rich Boy DNA of the Spirit, Volume 1 Bonnie Jack An Enchanting Madness Death in Florence (A Year in Europe—Book 2) Leading Global Diversity, Equity, and Inclusion Wounded Kiss Ruthless Surrender Her Cyborg Warriors The Billion-Dollar Bride Hunt The Vet from Snowy River The Trouble with True Love Thermodynamics DeMYSTiFied The Dark Cabal Chakras for Beginners When We Fall Simon Says: Mine Legacy: a Gripping New Novel from Global Bestselling Author Lizzy Goes Brains Over Braun*

From New York Times Bestselling Author Jasinda Wilder comes a sexy, laugh out loud romantic comedy series that is the perfect escape. If you're a fan of Sex in the City and you binge watched Selling Sunset, you don't want to miss this. It was just supposed to be just a 40th birthday prank for our boss after a wild night of girlfriends, laughter, and a LOT of margaritas. When we placed the ad in the newspaper, we never thought anyone would actually answer it. We also didn't think that Laurel would be so brainless as to put Lizzy's actual phone number in the ad...

"Beautiful, successful single woman, 40, seeks attractive male billionaire to impregnate her the old-fashioned way. No strings. NOT seeking sugar daddy. Validation required. Serious inquiries only, please." What could possibly go wrong? Everything. The 7 chakras located along your spine up to the crown of your head may be the biggest secret Western conventional health care is keeping from you. Bonus: Exclusive Gift Inside! In this book you'll discover How to Clear your Energetic Blockages, Radiate Energy and Finally heal yourself. What if I told you that your body had the ability to heal itself through the use of chakras -- unseen spinning wheels of energy that are found at crucial areas along your spine? If you've never heard of chakras before you may be a bit skeptical about their existence, let alone the health and natural influence they offer your body. This book will not only introduce you to these potent vortices of health and wholeness, but it'll also reveal the secrets that make rebalancing and awakening them seem like child's play. This iPad interactive book is an indispensable tool for pilots seeking the Airbus A320 type rating. This study guide offers an in-depth systems knowledge with pictures, videos and schematics not found in other publications. It is packed with detailed and useful information to prepare any candidate for command and responsibility of the A320 equipped with IAE or CFM engines. The billionaire, the matchmaker and their off-limits attraction... USA TODAY bestselling author Melanie Milburne brings us a marriage of convenience romance, inspired by Jane Austen's classic Emma. What if the woman he wants... Is the one finding his bride? When Matteo Vitale strides into matchmaker Emmaline Woodcroft's office, he has an unusual request. He must marry and father an heir if he's to inherit his family estate. After his first marriage ended tragically, what

he needs is a wife who isn't looking for love! To understand her enigmatic client, Emmie accepts an invitation to his Italian villa. As she gets closer to the real Matteo, for once she gives in to desire. The trouble is, Emmie knows she can't be the bride Matteo's looking for... From Harlequin Presents: Escape to exotic locations where passion knows no bounds. An Enemies to Lovers Romance I know her darkest secret and am just ruthless enough to use it against her. Whether she likes it or not, I'm the only one who can help her, but I do nothing for free. My price is her complete surrender. She can hate me all she wants, as long as she pays with her body. And if she tries to run? That will just cost her more. Dark, sexy and hot! Three words to sum up this book. If you love alpha men definitely a must read. - Sweet & Spicy Reads Previously published as Fight Me. "I love this sad, beautiful, hopeful book." --Kathleen Glasgow, New York Times bestselling author of Girl in Pieces and How to Make Friends With the Dark For fans of Nina LaCour and Jennifer Niven, a richly layered novel that's both uplifting and heartbreaking, about piecing yourself together after loss and the dark truths we choose to keep from each other and ourselves. San Francisco. New Year's Eve. A tragic accident after the party of the year. Cara survives. Her best friend, G, doesn't. Nine months later, Cara is still struggling, consumed by grief and a dark secret she'd rather forget. In the hopes of offering a fresh start, her mother sends her to boarding school in Switzerland, a place where no one knows what happened--and where they never will, if Cara can help it. But her new classmates Ren and Hector won't let her close herself off. They are determined to break down the walls she has so carefully built up. And maybe Cara wants them to . . . especially Hector, who seems to understand her like no one else does. The problem is that the closer Cara gets to Hector, the more G slips away. If moving on means letting go of the past--and admitting what she did that night--Cara's not sure how. But a second chance awaits, if she can only find the strength within herself. "A poignant exploration of grief, guilt, and forgiveness." --Sophie Kinsella, New York Times bestselling author of Finding Audrey and the Shopaholic series "Transportive and redemptive, this is a gentle story about the universality of grief, the beauty of self-

forgiveness, and how new friendship can help heal old wounds."--Ashley Woodfolk, author of The Beauty That Remains and When You Were Everything "Atmospheric....this is a delicious read."-Irish Times "A good choice for readers who enjoyed Stephanie Perkins's Anna and the French Kiss and Gayle Forman's If I Stay."--SLJ 18+ for language and sexual content! Alex 'Hawk' James has a sordid and violent past, one that, in part, leaves him the single father of a little girl. His only solace is the world he's made within the Dogs of Fire Motorcycle Club. Payton Williams has everything under control. Her neat little world is as she has made it and she's happy with the life she's leading. But when a chance encounter with a gorgeous biker upends her tidy plans, she finds herself confronting things she'd been happy to gloss over... until now. Will Hawk and Payton's different worlds collide in chaos, or will they come together and heal the wounds of the past? Will a threat from someone out of Hawk's past destroy the trust he and Payton are building? FBI Agent Ella Dark has studied serial killers from the time she could read, devastated by the murder of her own sister, and has gained an encyclopedic knowledge of murderers. But when victims are found murdered in the Pacific Northwest, their bodies strung up high in the branches of Redwood trees, Ella finds everything she's known to be put to the test. Is she wrong? "A MASTERPIECE OF THRILLER AND MYSTERY. Blake Pierce did a magnificent job developing characters with a psychological side so well described that we feel inside their minds, follow their fears and cheer for their success. Full of twists, this book will keep you awake until the turn of the last page." --Books and Movie Reviews, Roberto Mattos (re Once Gone) GIRL, TAKEN (An Ella Dark FBI Suspense Thriller) is book #2 in a long-anticipated new series by #1 bestseller and USA Today bestselling author Blake Pierce, whose bestseller Once Gone (a free download) has received over 1,000 five star reviews. FBI Agent Ella Dark, 29, is given her big chance to achieve her life's dream: to join the Behavioral Crimes Unit. Ella's hidden obsession of gaining an encyclopedic knowledge of serial killers has led to her being singled out for her brilliant mind, and invited to join the big leagues. This time, though, Ella's special talent seems to have disappeared. Can she catch a

killer without it? Or will it return to her too late? A page-turning and harrowing crime thriller featuring a brilliant and tortured FBI agent, the ELLA DARK series is a riveting mystery, packed with suspense, twists and turns, revelations, and driven by a breakneck pace that will keep you flipping pages late into the night. Books #3-#11 are also available! From the acclaimed author of the internationally bestselling Ava Lee novels, a bold and captivating new novel about a search for lost family and the cost of keeping secrets. As a boy, Jack Anderson was abandoned by his mother in a Glasgow movie theatre. Now living in the United States and facing his impending retirement, Jack and his wife Anne travel to Scotland to track down his long-lost sister. Their journey takes them from their home in a quiet Boston suburb to the impoverished mill towns of Ayrshire, the gray cobbled streets of Glasgow, and the majestic Scottish Highlands. Along the way, Jack gets entangled in local affairs and must confront uncomfortable truths about family, legacy, and the wife he thought he knew. Bonnie Jack, the first stand-alone novel by acclaimed author Ian Hamilton, is a compelling story about the importance of family, self-discovery, and the lengths we go to protect the ones we love. Lady Norah Macalister is perfection: beauty, charm, grace, elegance-- all a carefully constructed lie. No one would ever suspect her of anything scandalous, and no one is the wiser when a terrible secret threatens to destroy her. Major Trevor Hayward has unraveled after a decade at war with Napoleon—or so everyone believes. When his cousin is murdered Trevor finds himself the prime suspect. Placed under house arrest at the home of his oldest friend, Trevor doubts those investigating his cousin's murder will see past his marred reputation. Refusing to accept her fate, Norah is determined to punish those who have wronged her. Her plan is ruthless, and she will see it through, even if she must manipulate those around her to avenge the wounds of her past. Norah is the most confounding woman Trevor has ever met, but he cannot deny, try as he might, that his best friend's little sister is all grown up. When she is the only one who can prove his innocence, Trevor has little choice but to agree to her risky plot to destroy a mutual enemy. While Trevor and Norah collude and execute Norah's plan, succumbing to the spark

between them brings their secrets to light. Can they play with fire and not be burned? Or will the madness of their scheme be the downfall of them both? After spending two years studying in Itsutsu city to bring back the life of convenience and abundance from the legends of the ancient civilization, Ash graduates from the military academy. He is now assigned to the newly established Territory Reform Promotion Office, where he works hard to improve this world's living standards. When it is brought to Ash's attention that Ajole, the hometown of his co-worker Renge's childhood friend, is on the verge of extinction, he decides to embark on a rescue mission. The inspection task force led by Ash and Maika encounters barren fields and skinny villagers. It appears that they have no choice but to break the taboo and use animal manure as compost. To make matters worse, there is news of another threat to the village: the demons known as treants! Can Ash find a way to save the village? This is the fourth chapter of the story about a young boy who sets out to revolutionize the world in order to rebuild civilization and create his ideal life! The etheric strands of your DNA are the information library of your soul. They contain the complete history of you, lifetime after lifetime; a record of the attitudes, karma, and emotional predispositions you brought into this lifetime; and a blueprint, or lesson plan, for your self-improvement. Your DNA is also a record of your existence from the moment of your creation as a starbeing to your present incarnation. This information is written in every cell of your body. This is a book about practices you can do and energetic connections you can make to raise your consciousness and activate additional strands of your DNA. These practices can give you further spiritual empowerment, heightened awareness, and deeper connections to the Creator and beings who work from the inner planes to support humanity. CHAPTERS INCLUDE: Mudras for Activating the Twelve Layers of DNAThe History of Human DNAThe Awakening of Crystalline ConsciousnessWorking with Energy to Raise DNA LevelsAuspicious Times for Awakening ConsciousnessHow Ascended Masters Can Assist Your AscensionAngelic Support for DNA ActivationYour Internal Compass: Nature's Body Intelligence Air Conditioning System Design

summarizes essential theory and then explains how the latest air conditioning technology operates. Load calculations, energy efficiency, and selection of technology are all explained in the context of air conditioning as a system, helping the reader fully consider the implications of design decisions. Whether users need to figure out how to apply their mechanical engineering degree to an air conditioning design task or simply want to find out more about air conditioning technology for a research project, this book provides a perfect guide. Approaches air conditioning as a system, not just a collection of machines Covers the essential theory on fluid flow and the latest in A/C technology in a very readable and easy-to-use style Explains the significance of factors, such as climate and thermal comfort as A/C design considerations Addresses design using a range of air conditioning technologies, such as evaporative cooling, VRF systems, psychromatic software, and dessicant dehumidification Will her shameful secret be exposed? Evie Katner has a shameful secret. One that forced her to abandon a very successful acting career. But now she's back and...and she wants this role! It was perfect for her! It was everything she needed to prove her place as a serious actor! The only thing...she had to trick the director/producer into giving her the part. Brock Severson is furious when he realizes that the woman who tried out for the role is none other than Evely Katner. She left the industry under a cloud of shame. No one knew why she'd left the acting world - but rumors were rampant! He couldn't allow Evie to ruin his film but...but she's perfect for the role. Evie brought more to the complicated role than he could have hoped for! Plus, he's stunned at how much he wanted her! Could he keep his mind on the job when his body wanted nothing more than to ignore the past and risk it all with the dangerous Evie? Accent on Achievement is a revolutionary, best-selling band method that will excite and stimulate your students through full-color pages and the most complete collection of classics and world music in any band method. The comprehensive review cycle in books 1 & 2 will ensure that students remember what they learn and progress quickly. Also included are rhythm and rest exercises, chorales, scale exercises, and 11 full band arrangements among the first two books. Book 3

includes progressive technical, rhythmic studies and chorales in all 12 major and minor keys. Also included are lip slur exercises for increasing brass instrument range and flexibility. Accent on Achievement meets and exceeds the USA National Standards for music education, grades five through eight. This title is available in MakeMusic Cloud. In this book, the author argues that to achieve a fair global economy, there must be compensation of people harmed by their exposure to the global economy, but also equal division of the "gains of trade" across societies. Professional surfer Mikki Tanaka didn't want to leave her beloved Hawaii, the ocean waves, or the vibrant sea life she's worked so hard to protect. But her protests and aggressive tactics didn't mesh with the law and she's found herself behind bars. Her choice? Ten years in jail or life as an Interstellar Bride. Never one to shy away from adventure, she decides to take her chances in the stars—with not one, but two sexy-as-hell alpha warriors on The Colony. Surnen, a Prillon Warrior and trusted doctor, has been waiting for a bride for years. Banished to The Colony, he's given up all hope, until a black-haired Earth beauty instantly steals his heart and his breath. But the highly disciplined doctor likes protocols and control, in bed and out of it. His second and an equally ruthless warrior, Captain Trax, agrees. Unfortunately, their new mate has a wild streak, a thirst for danger, and an appetite for violence that both shocks and thrills them. When her penchant for stirring up trouble brings danger to The Colony, they'll stop at nothing to save her. Nothing at all. If you love romance in the style of Nalini Singh, Christine Feehan, J.R. Ward, Lara Adrian, S. E. Smith, and out-of-this world outer space adventures like The Expanse, Star Trek, Star Wars and Stargate, be sure to read USAT Bestselling Author Grace Goodwin's exciting science fiction and paranormal book series! Aliens, adventure, and hot romance all in one place! Over one MILLION books sold! \*\*Tags: alien romance, sci-fi romance, science fiction romance, paranormal romance, psychic romance, shifter, space fleet, space opera, interstellar brides, mail-order bride, arranged marriage, shifter, mate, alien mate, fated mate, reverse harem, scifi romance, scifi alien romance, scifi harem, The Colony, IBP, Prillon, Warrior, Atlan, Warlord, Everis, Hunter, Cyborg, Viken, Rogue 5,

Kronos, Cerberus, Astra, matched mate, Trion, Coalition Fleet. Only elementary math skills are needed to follow this manual, which covers many machines and their components, including hydrostatics and hydraulics, internal combustion engines, trains, and more. 204 black-and-white illustrations. In the context of the Earth being an Enclosed Cosmological System, and there being no Outer Space, per se, it readily becomes apparent that a Transhumanistic Agenda, using fake Evolutionary Theory as its primary driver, with its subsequent viral mutational variants narrative, is governing all things in the world today. It is as though we are all living in the science fiction movies, Prometheus and Alien Covenant, by Ridley Scott, and our Ancient Alien Architect Engineers are coming back to mutate the species and exterminate as many humans as possible with Draconian genetic experimentation. Of course, the reality is that there are no Ancient Alien Architect Engineers from Outer Space and we are simply being exterminated by a network of secret society mystery school Transhumanist Technocrats who believe that Digital A.I. Driven Cosmic Consciousness and Apotheosis through secret Technological and Alchemical knowledge is their ticket to becoming Immortal Gods. We are in a Techno Spiritual War right now. New Age Techno Mysticism in the context of Astrophysics and The Heliocentric Model is the New One World Religion and saving imaginary Planet GAIA, at the expense of killing off Humanity, is the true "Great Reset". Just look at Klaus Schwab. He is a character right out of Star Trek or Star Wars. He looks like a state official from the Galactic Empire as the Empire Strikes Back. They are merging science fiction Outer Space with their virus narrative at breakneck speed. I would not be surprised, at this point, if they stage a fake laser attack on The White House from above, like the scene from Independence Day, and claim we are under Alien Attack. Prepare for the Fake Alien Invasion soon so they can announce that their the fake virus came from fake Outer Space. Just look at how far the Mars Rover Story is being pushed by NASA. These Luciferians are salivating to announce their fake Alien Contact Story. And their imaginary Planet GAIA is all they intend to defend in this fake Galactic Empire fictional narrative. Earth's inhabitants are being

eliminated and supplanted with Human 2.0 genetically engineered hybrid machine creatures. The Ruling Elite do not need us. They are moving on to Human 2.0, their Transhumanist Satanic Wet Dream. In their eyes, "Resistance is futile.", as if Star Trek were a nonfiction tale, and creating a Borg Mind of what will remain of the Human Species is their goal. The vaccine is not a vaccine at all. It's genetic modification. Take the heat off of understanding thermodynamics Now you can get much-needed relief from the pressure of learning the fundamentals of thermodynamics! This practical guide helps you truly comprehend this challenging engineering topic while sharpening your problem-solving skills. Written in an easy-to-follow format, Thermodynamics Demystified begins by reviewing basic principles and discussing the properties of pure substances. The book goes on to cover laws of thermodynamics, power and refrigeration cycles, psychrometrics, combustion, and much more. Hundreds of worked examples and equations make it easy to understand the material, and end-of-chapter quizzes and two final exams help reinforce learning. This hands-on, self-teaching text offers: Numerous figures to illustrate key concepts Details on the first and second laws of thermodynamics Coverage of vapor and gas cycles, psychrometrics, and combustion An overview of heat transfer SI units throughout A time-saving approach to performing better on an exam or at work Simple enough for a beginner, but challenging enough for an advanced student, Thermodynamics Demystified is your shortcut to mastering this essential engineering subject. From USA Today best-selling author, Willow Winters, comes a tempting tale of fated love, lust-filled secrets and the beginnings of an epic war. His chiseled jaw and silver gaze haunts both my nightmares and my dreams, though I've only ever gotten a glimpse of either. There's a treaty between us and them; mere mortals and the ones who terrify but keep us safe. The contract demands that every year there's an offering and this year I'll walk across that stage presenting myself. We have no idea what to expect if they choose someone, since they haven't done so in generations. The only thing we know is that the ones they take belong to them forevermore. If chosen, you don't come back, or so the story of the treaty goes. Gather and present yourself. This is the offering ... .. and I

... belong to him. I'm the type of girl who's given up on fairy tales. So when Beck - the hot new busboy at work - starts flirting with me, I know better than to get my hopes up. Happily ever afters aren't for the average. I learned that the hard way. But how can I be expected to resist a man who can quote Austen, loves making me laugh, and seems to be everything hot and good in this world? Only there's so much more to him than that. Billionaire playboy? Check. Troubled soul? Check. The owner of my heart, the man I've moved halfway across the country to be with, who's laying the world at my feet in order to convince me to never leave? Check. Check. Check. But nobody does complicated like the one percent. This is not your everyday rags-to-riches, knight-in-shining armor whisking the poor girl off her feet kind of story. No, this is much messier. "Rich Boy takes you on a literal ride! Funny. Angry. There's mean rich people and people you root for. It's a definite recommend from me!" -Tijan, New York Times bestselling author "Rich Boy was witty, exciting and had the most intense slow burn romance I've read in a long time. The complexity of the characters was refreshing and made me wish for more!"—Audrey Carlan, #1 New York Times bestselling author

Simon Says: Mine - Mountain Masters & Dark Haven 2 He's all business all the time. Now he's suddenly a dad. Fiddle player Eliza Bancroft had to improvise after an unplanned pregnancy four years ago. Instead of pursuing her dream of performing live music, she changed keys and has focused on being a good mom and a sought-after studio musician in Nashville. Her rhythm is set until she spots her son's father in a local magazine and realizes the man she was unable to track down lives right under her nose in Music City. As head of the family and CEO of North Brothers Sports, Mason North doesn't have time for play. His life mission is to build the family business—his father's legacy—so it can thrive for years to come. When the company's future becomes endangered, he mounts a full-scale assault to protect what matters the most. Then an unforgettable woman from his past lays a four-year-old truth bomb on him that blows up his priorities. Though they come from different worlds, the attraction from before still hums between Eliza and Mason. But Mason has spent a lifetime entrenched solely in business, and Eliza has

two hearts to protect. Can he embrace a more harmonious approach and give them a second chance at love? True Harmony is the fourth stand-alone book in the North Brothers series and includes a steamy second-chance romance for a workaholic CEO and a single-mom fiddle player, an overzealous dog named Blitz, and a three-year-old in need of a dad. Submerge yourself into the North Brothers' world now! If you enjoy books by Jill Shalvis, Zoe York, BJ Harvey, Piper Rayne, Molly McAdams, Lori Wilde, Melissa Foster, Bella Andre, Claudia Burgoa, Alexa Rivers, JH Croix, Christine DePetrillo, Melissa Chambers, or Amanda Torrey, chances are, you'll love Amy Knupp's Island Fire series. \*\*\*\*\* second chance romance, CEO, secret baby, accidental pregnancy, one-night stand, wealthy hero, opposites attract, single mom, kid in need of a father

Tens of thousands of mechanical engineers are engaged in the design, building, upgrading, and optimization of various material handling facilities. The peculiarity of material handling is that there are numerous technical solutions to any problem. The engineer's personal selection of the optimal solution is as critical as the technical component. Michael Rivkin, Ph.D., draws on his decades of experience in design, construction, upgrading, optimization, troubleshooting, and maintenance throughout the world, to highlight topics such as:

- physical principles of various material handling systems;
- considerations in selecting technically efficient and environmentally friendly equipment;
- best practices in upgrading and optimizing existing bulk material handling facilities;
- strategies to select proper equipment in the early phases of a new project.

Filled with graphs, charts, and case studies, the book also includes bulleted summaries to help mechanical engineers without a special background in material handling find optimal solutions to everyday problems. Dear Lady Truelove, I am a girl of noble family, but I am painfully shy, especially in my encounters with those of the opposite sex . . . For Clara Deverill, standing in for the real Lady Truelove means dispensing advice on problems she herself has never managed to overcome. There's nothing for it but to retreat to a tearoom and hope inspiration strikes between scones. It doesn't—until Clara overhears a rake waxing eloquent on the art of "honorable" jilting. The cad may look

like an Adonis, but he's about to find himself on the wrong side of Lady Truelove. Rex Galbraith is an heir with no plans to produce a spare. He flirts with the minimum number of eligible young ladies to humor his matchmaking aunt, but Clara is the first to ever catch his roving eye. When he realizes that Clara—as Lady Truelove—has used his advice as newspaper fodder, he's infuriated. But when he's forced into a secret alliance with her, he realizes he's got a much bigger problem—because Clara is upending everything Rex thought he knew about women—and about himself. . . . Adrian Rizzo didn't have the easiest childhood, to put it mildly, but she's worked hard to put it behind her and to the outside world she is a beautiful young woman with a successful, high-profile career and a wonderful family and friends. When, out of the blue, she receives a death threat in the post, she is shocked but puts it down to someone's jealousy of her success and tries to forget about it. But Adrian doesn't realise that it's more than just spite. Someone is very, very angry about her happy life and will stop at nothing to bring it all crashing down. A hot vet. A rebellious teenager. And meddling but well-meaning townfolk. Vera gets more than she bargains for when she runs off to a new life in the country ... A fresh and funny rural romance, perfect for readers of Alissa Callen and Rachael Johns. Vera De Rossi no longer believes in love ... And thanks to her ex-boyfriend she's also broke, jobless, and staring down the barrel of a court case that could land her in prison. Turning to her talent for baking, Vera opens a cafe in Hanrahan, a cosy tourist town in the foothills of the Snowy Mountains. Josh Cody, once Hanrahan's golden boy, escaped sixteen years ago with gossip hard on his heels and a pregnant girlfriend in tow. Now he's back: a qualified veterinarian - and a single dad with a lot to prove. A new start and a grumpy teenage daughter ... it's a lot to juggle, and there's no room in his life for further complications. But that's before he walks into The Billy Button Cafe and meets its prickly owner ... Reeling from the past, Vera has no intention of being sidetracked by the hot vet with a killer smile. But fate has a way of tripping up our best intentions and between a stray cat and a busybody with a heart of gold, this is a town - a family - unlike any other. And, whether Vera wants it or not, is there anything a family

won't do to help one of its own? PRAISE: 'The perfect feel-good blend of warmth, wit and small-town charm. This debut will leave you smiling.' Alissa Callen bestselling author of Snowy Mountains Daughter I don't belong with her. Born into darkness, life made me a cynic incapable of love. But then Ellie waltzed in. Innocent, optimistic, kind. She's the opposite of what I deserve. I bought her, but she she stole my heart. Now my business is going up in flames. I have only one chance to make it right. That's where it happens...something I can never take back. I don't cheat on her. There's no one else. It's worse than that. Much worse. Can we survive this? Praise for Charlotte Byrd "This series thrilled me from the first page and had me completely engrossed. The pacing and plot was excellent. It had the perfect amount of twists and turns, luring me into the fantasy of this amazing book. The story was well-crafted, starting off with characters I fell in love with. I instantaneously bonded with the heroine and of course Mr. Black. YUM. It's sexy, it's sassy, it's steamy. It's everything. I loved every second of it and was so thrilled to have had such a treat." - Khardine Gray, bestselling romance author "Her words make me ache and yearn for more." - Dancer in the Dark "The story is dark and enticing, taking me deeper into a world from which I never want to emerge." - Lover of Alpha "Addictive and damaged, their love burns slowly but deeply." - Heroes and Alphas "Their chemistry sizzles right from the beginning. He's the gorgeous and dangerous stranger we all need in our life." - Making Words Up "Her words made me fall in love. It slayed me!" - Sizzling Books "Left my head spinning! I never wanted it to end!" - Heartbreakers and Heroes "When you think that life cannot get better, Blake Pierce comes up with another masterpiece of thriller and mystery! This book is full of twists, and the end brings a surprising revelation. Strongly recommended for the permanent library of any reader who enjoys a very well-written thriller." --Books and Movie Reviews (re Almost Gone) DEATH IN FLORENCE is book #2 in a charming new cozy mystery series by USA Today bestselling author Blake Pierce, whose #1 bestseller Once Gone has received 1,500 five-star reviews. The series (A YEAR IN EUROPE) begins with book #1 (A MURDER IN PARIS). Diana Hope, 55, is still adjusting to her recent

separation when she discovers her ex-husband has just proposed to a woman 30 years younger. Secretly hoping they would reunite, Diana is devastated. She realizes the time has come to reimagine life without him—in fact, to reimagine her life, period. Devoting the last 30 years of her life to being a dutiful wife and mother and to climbing the corporate ladder, Diana has been relentlessly driven, and has not taken a moment to do anything for herself. Now, the time has come. Diana never forgot her first boyfriend, who begged her to join him for a year in Europe after college. She had wanted to go so badly, but it had seemed like a wild, romantic idea, and a gap year, she'd thought, would hinder her resume and career. But now, with her daughters grown, her husband gone, and her career no longer fulfilling, Diana realizes it's time for herself—and to take that romantic year in Europe she'd always dreamed of. Diana prepares to embark on the year of her life, finally turning to her bucket list, hoping to tour the most beautiful sights and sample the most scrumptious cuisines—and maybe, even, to fall in love again. But a year in Europe may have different plans in store for her. Can A-type Diana learn to go with the flow, to be spontaneous, to let down her guard and to learn to truly enjoy life again? In DEATH IN FLORENCE (Book #2), Diana arrives in Florence, ready to shake off the events of Paris and fulfill her lifelong dream of being proposed to on the romantic Ponte Vecchio bridge. But Diana can never possibly anticipate what she is about to find on that bridge, and how it may just turn her romantic dream into a ridiculous nightmare! A YEAR IN EUROPE is a charming and laugh-out-loud cozy mystery series, packed with food and travel, with mysteries that will leave you on the edge of your seat, and with experiences that will leave you with a sense of wonder. As Diana embarks on her quixotic quest for love and meaning, you will find yourself falling in love and rooting for her. You will be in shock at the twists and turns her journey takes as she somehow finds herself at the center of a mystery, and must play amateur sleuth to solve it. Fans of books like Eat, Pray, Love and Under the Tuscan Sun have finally found the cozy mystery series they've been hoping for! Book #3 (VENGEANCE IN VIENNA) in the series is now also available! From USA TODAY

Bestselling Author Claudia Burgoa comes a single-dad sports romance where the only thing more heartfelt than the small town is the love story. I never wanted to go back to Baker's Creek. But when it rains, it pours. I lost my job, lost the guy, and lost the house. The perfect trifecta of ruin. Ten years after I said I can make it on my own, I have no choice but to ask for help. But it's my mother who needs me now... So it's back to where I don't belong. There's no opportunity in my hometown. The only job that I can get is nannying. For a player from the Vancouver Orcas. "Mean" Mills Aldridge is going to be my new boss... and I'm supposed to pretend he isn't sex on skates. Between avoiding the town mean girls, helping my parents, and trying not to behave like a puck bunny, my job with that sweet boy is fast becoming just like the rest of my life--one big complication. My only escape is my late-night chats with Mills. The confessions we share make me feel like I belong. The stolen kisses make it hard to remember why I ever left. Until the opportunity I've been waiting for arrives, and it's time for me to say goodbye. But can I leave that little boy and his father behind? The Baker's Creek Billionaire Brothers series is a romantic comedy saga that's swoonful and sexy, with the right mix of ugly-cry moments and sweet seductions. Audio IC Circuits Manual is a single-volume practical "user" information and circuitry guide to the most popular and useful of audio and audio-associated integrated circuits. This book deals with ICs such as low frequency linear amplifiers, dual pre-amplifiers, audio power amplifiers, charged-coupled device delay lines, bar-graph display drivers, and power supply regulators. This book is divided into seven chapters that focus on the application of these devices in circuits ranging from simple signal conditioners and filters to complex graphic equalizers, stereo amplifier systems, and echo/reverb delay line systems. Chapters 1 to 4 deal with pure "audio" subjects, such as audio processing circuits, audio pre-amplifier circuits, and audio power amplifier circuits. Chapters 5 and 6 consider audio-associated subjects of light-emitting diode bar-graph displays, and CCD delay-line circuits. Chapter 7 deals with power supply circuits for use in audio systems. This manual is intended primarily to design engineers, technicians, and electronic students. From Blake



Pierce, bestselling author of *ONCE GONE* (a #1 bestseller with over 600 five star reviews), comes book #2 in a heart-pounding new mystery series. In *BEFORE HE SEES* (A Mackenzie White Mystery—Book 2), FBI agent-in-training Mackenzie White struggles to make her mark in the FBI Academy in Quantico, trying to prove herself as a woman and as a transplant from Nebraska. Hoping she has what it takes to become an FBI agent and leave her life in the Midwest behind for good, Mackenzie just wants to keep a low profile and impress her superiors. But all that changes when the body of a woman is found in a garbage dump. The murder bears shocking similarities to the Scarecrow Killer—the case that made Mackenzie famous in Nebraska—and in the frantic race against time to stop a new serial killer, the FBI decides to break protocol and give Mackenzie a chance on the case. It is Mackenzie's big break, her chance to impress the FBI—but the stakes have never been higher. Not everyone wants her on the case, and everything she touches seems to go wrong. As the pressure mounts and the killer strikes again, Mackenzie finds herself as a lone voice in a sea of experienced agents, and she soon realizes she is in way over her head. Her entire future with the FBI is in jeopardy. As tough and determined as Mackenzie is, as brilliant as she is in hunting down killers, this new case proves an impossible riddle, something just beyond her reach. She may not even have time to crack it as her own life falls apart around her. A dark psychological thriller with heart-pounding suspense, *BEFORE HE SEES* is book #2 in a riveting new series—with a beloved new character—that will leave you turning pages late into the night. Book #3 in the Mackenzie White Mystery series will be available soon. Also available by Blake Pierce is *ONCE GONE* (A Riley Paige mystery—Book #1), a #1 bestseller with over 600 five star reviews on Amazon—and a free download! A sexy, single dad standalone romance from New York Times bestselling author Kendall Ryan. Life threw me a curveball. An adorable eight-pound, four-ounce curveball with her mother's eyes and my dark hair. I'd like to think my single-dad game is strong, but honestly? I've been struggling a little. When a beautiful young woman moves in next door and offers to give me a hand, I jump at the chance to hire her as a nanny. Jessa is amazing with my

daughter. She's also patient, kind, and way too pretty. The number one rule of hiring a nanny? Don't bed the nanny. It's a rule I intend to keep. But as the days pass, I begin to realize how much my life is missing. Companionship. Romance. Intimacy. When I discover my heart has space for one more female, it's a lost cause, another curveball. The hot-as-hell nanny is leaving soon for a mission trip to Central America. No sense in letting myself fantasize about Jessa being a permanent part of my life. The closer we get, the more difficult it becomes to keep my feelings in check, because my heart won't listen. And neither will my libido. Well, you know what they say. Rules are meant to be broken . . . Life doesn't look like it's supposed to for Dani Ruiz, a hopeless romantic. After a painful and sudden break-up with Rick Marin, Dani hides away from reality, retreating to a world of fiction where she prefers book boyfriends over the hassles of a relationship. Almost two years later, Dani's friends are tired of watching her in a holding pattern, so they stage an intervention, forcing her back into the real world of dating. Unexpectedly, Dani meets Liam Lucas, a down-to-earth firefighter. He might be the person to show her she's still worth something. Dani's hesitant to trust her heart with another man, but their instant and electric chemistry is something she can't deny. As Dani starts to believe that she's found her real-life book boyfriend, Rick decides that he'll go to any lengths to get her back. Seeing Rick as a changed man makes Dani question everything. Can Dani trust her patched-up heart with Liam? Or has Rick transformed into the man she's always wanted? Written from various points of views, *The Do Over* is a story of second chances and new beginnings. In England, 1943, British pilot Vee Katchatourian is determined to get her flying Wings, in spite of her sex and foreign name. Meanwhile, in Occupied Poland, Ewa Hartman serves German officers in her father's guest house, while secretly gathering intelligence for the resistance. What neither woman knows is that they are in love with the same man. Stefan Bergel is haunted by a choice he made whilst held in Russian captivity. Now, he's one of the only surviving witnesses of an appalling war crime - a crime that risks going unpunished. Compelled to expose the truth, Stefan asks both women to take enormous risks for

him. Their actions could completely change the course of the war - but is he asking too much? Written by an experienced machinist and plastic injection mold maker, this groundbreaking manual will have users thinking and producing like experienced machinists. Machine Shop Trade Secrets provides practical "how-to" information that can immediately be put to use to improve ones machining skills, craftsmanship, and productivity. It is sure to be used and referred to time and again. Praise for the First Edition This is the first book I recommend for those who want to improve their machining skills. PAUL HUDSON, Senior Tooling Engineer, Hi-Tech Rubber, Anaheim, CA This manual is destined to be an essential aid to students seeking high-paying jobs in the manufacturing sector. MIKE PAUL, Applications Engineer, Haas Automation, Inc. Dozens of 5-Star Reviews on Amazon speak for themselves Users will discover ways to ... Work faster. Select, make, and grind cutters. Surface grind blocks, pins and shapes. Cut threads, knurl parts and eliminate warp. Choose realistic feeds, speeds and depths of cut. Remove broken taps, drill bits and other hardware. Apply proven CNC techniques to maximize output. Improve surface finishes and hold tighter tolerances. Assist engineers with design and manufacturing issues. Improve indicating skills and develop a "feel" for machining. New to the Second Edition Now includes 4-color photos throughout. Features a reformatted layout which fully integrates the text and photos to make the book more accessible. Chapter 15, "The Incredible CNC," has been greatly expanded and completely updated to reflect advances since the previous edition. Most chapters now have easy-to-use tables summarizing all of the tips, suggestions, and secrets from that chapter; enabling readers to see in a glance the detailed topics covered. Get ready for a collection of summer romances! The Sailor's Secret Baby Sampson never wanted to settle down — that's why he became a sailor. Then he meets Sweetie, with her pouty pink lips and innocent body. For the first time in his life he's ready to drop anchor. His Make-Believe Bride I may be an Alaskan fisherman, but I didn't expect my catch of the day to be Alice. When I pull her from the water and see her wet clothes clinging to all the right places, I want to strip her of them and make her mine. His

Billion Dollar Secret Baby When I see her across the cabana at the luxurious Miami beach club— I know I have to have her. She stands out from the crowd— there's nothing fake or plastic about her. And when our eyes lock, I know this pretty little virgin feels the exact same way. His Old Fashioned She's an old fashioned girl who won't do the deed until she's walked down the aisle. He better be ready to pop the question, because this cocktail waitress won't lose her virtue to just anyone. She wants him—bad. But matter how thick his beard is and how deep his growl—if he wants this ingénue, he needs to drop to one knee. Dear Reader, Tan lines fade but these summer stories last forever! This collection is the only summer reading list you need — so grab your kindle, sun screen, and a cocktail for the steamy stay-cation you deserve! xo, frankie This book offers five proven principles so multinational companies can advance diversity, equity, and inclusion with a nuanced understanding of local contexts across countries and cultures. It's easy to fall into the trap of using a single-culture worldview when implementing global DEI in organizations. But what makes DEI change efforts successful in one country may have opposite, unintended consequences in another. How do companies find the right balance between anchoring their efforts locally while pushing for change that may disrupt existing power dynamics? This is the question at the heart of global DEI work. Along with practical advice and examples, Rohini Anand offers five overarching principles derived from her own experience leading global DEI transformation and interviews with more than sixty-five leaders to provide a through line for leading global DEI transformation in divergent cultures. Local relevance—understanding markets and acknowledging local beliefs, regulations, and history—is essential for global success. This groundbreaking book explicitly details how to take local histories, laws, and practices into account in DEI transformation work while promoting social justice worldwide.

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